

Acquisition of Tachart Ltd t/a Bolt and Nut Manufacturing

13 September 2024

LoneStar Group is pleased to announce the exchange of contracts in respect of the acquisition of Tachart Ltd t/a Bolt and Nut Manufacturing.

Established in 1973 and based in Rotherham, South Yorkshire, Bolt and Nut Manufacturing is a speciality manufacturer of non-standard, bespoke and special fasteners with full traceability for critical applications. Bolt and Nut Manufacturing's main customers span demanding sectors including, nuclear, marine, power generation, oil and gas, motor sport, defence, wind and fastener distribution.

The company enjoys a market-leading reputation for product quality and short delivery services and keeps a wide range of traceable and certified raw materials, including high performance alloy and stainless steel, and nickel based super alloys for the most safety and performance critical sectors.

LoneStar is delighted that Eric Lancashire, the owner and founder, will stay with the business, as will his son, Dean Lancashire, the Managing Director.



Richard Pickles  
**Chief Executive**

*Notes:*

- 1) *Tachart has c.50 employees.*
- 2) *Completion will take place following the satisfaction of conditions.*